

PaintersChoice

PC-800

PRE-PAINT CLEANER

PC-800 Pre-Paint Cleaner is a cleaning solvent used to remove wax, silicone, sanding residues, and other unwanted contaminants before painting begins. PC-800 should be used prior to painting to reduce dirt and other contaminants found in the final finish.



Preparation

Wash area to be primed with soap and water to remove contaminants that solvent based cleaners cannot remove effectively. Wipe area clean with **PC-900 Pre Prep Wax & Grease Remover**. Sand surface with 180-220 grit sandpaper to remove corrosion, and clean with **PC-800 Pre Paint Cleaner**.



Primer Application

Mix 4 parts **PC-38 Heavy Fill Primer** with 1 part **PC-38A Activator**. Mix thoroughly, do not shake. Apply 2-3 wet coats. Allow a 15 minute flash time between coats. Allow 1-2 hours of drying time before sanding. Sand with 400-800 grit sandpaper and reclean with **PC-800 Pre Paint Cleaner**. Follow paint manufacturers recommendations.



Sealer Application

Mix 4 parts **PC-38 Heavy Fill Primer** with 1 part **PC-38A Activator**. Once catalyzed, add 10% to 25% **PC-870 - PC-895 Reducer**. Mix thoroughly, do not shake. Apply 2 wet coats. Allow 10-15 minute flash time between coats. May be tinted with up to 10% primer tint or basecoat toner. Allow 15 minute flash time before applying first coat of color. Follow paint manufacturers recommendations.



Basecoat Application

Mix 1 part basecoat with 1 part **PC-860 to PC-895 Urethane Reducer**. Apply 2-3 medium coats or until uniform hiding and color match are achieved. Allow a flash time of 5-10 minutes between each coat. Allow the final coat of color to flash off for 15-30 minutes before applying. Base coat must be clearcoated within 24 hours.



Basecoat Reducer Temperature Range

PC-860 Fast Urethane Reducer used when application temperature is within 60°F - 69°F

PC-870 Medium Urethane Reducer used when application temperature is within 70°F - 79°F

PC-885 Slow Urethane Reducer used when application temperature is within 80°F - 89°F

PC-895 Extra Slow Urethane Reducer used when application temperature is within 90°F - 100°F

Application technique, temperature, and humidity levels may effect dry times.



Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed in spray gun longer than 1 1/2 hours.